

### Installation:

1. Insert supplied memory stick into a USB port
2. Double-click on the file named "NexTORK.User.Calibration\*\*\*.msi"
3. Click "Next" → "Next" → "Install" → "Yes" → "Finish"
4. Connect the supplied IR control module to a USB port →
5. If the software does not automatically start, double-click on desktop icon to open →



### Performing calibrations:

1. Ensure the bottom of the screen shows Dongle Connected, if not check the Operators Guide
2. Place VOLTORK™ tool on calibration stand
3. Place IR control module over tool, ensuring it is fully seated
4. Power on the tool being calibrated
5. Click
6. Click
7. Ensure tool shows POINT 1
8. Run tool in forward mode until all LEDs turn green
9. Enter the measured torque in the provided field of the software
10. Press the "+" button on the tool to advance to the next calibration point
11. Repeat steps 8 through 10 until POINT 6 is completed
12. Click to write all the values to the VOLTORK™ tool
13. Update the calibration date and press
14. Check the tool calibration by running it at each of the 6 preset values displayed at the bottom of the screen
15. Re-adjust further if necessary



Point 1

Set Torque Value



VoltORK Calibration System

User Calibration System

FW Update

Safety Switch    Serial Number: B260042

Turn of Nut    Model Number: NT2600B 800 Mode

Tool Firmware Version: 1.7

File:

	Point 1	Point 2	Point 3	Point 4	Point 5	Point 6
Current	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
Average	-	-	-	-	-	-
Current	260	520	1040	1560	2080	2604

Month:  Day:  Year:

Torque Ft-Lb

Cal Point

Set Torque Value

Calibration UI Version: 1.00

Dongle Connected